

P



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D145-762-065
Job Sheet 202412

Part No: D145-762-065 **Job Qty:** 1 pcs
Part Name: Hardware Kit

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/28/19 **Job Tracking No:**
Due Date: 12/20/19 **Created By:** Marie Lajeunesse
Type: Stock **Description:** SIOP
Note: DWG IIN-D117-762 Rev F (ECN19-890) IPP Rev. A 19.09.25 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/20/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S246155
Part: D145-762-065
Job No: 202412
Serial No/Batch: S246155
Revision: F
Inspector:
Exp Date:
Instructions: FAA STC SR01853SE 19/09/04, 186STC LoA RI

120 QC 4	1 pcs	12/20/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/20/19	0.00 0.00	QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
135 DC - 1 - B4B	1 pcs	12/20/19	0.00 0.00	Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
140 QC 21 - FG	1 pcs	12/20/19	0.00 0.00	Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
Part Op 110 - Pick Kit				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
Descriptions: 120 - QC4- 100% inspect kits for completeness				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-065				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
78
9-89
JAN 14 2020
NL 11/10/20

DAS
78
9-89
JAN 14 2020
NL 11/10/20

DAS
21
9-89
JAN 14 2020
FG 124

Location:

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-065 CHG001

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	523802-1
AN4C43A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	512387-2
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	523710-2
AN6C44A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	523093-8
AN6C45A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	523274-0
AN6C51A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	523076-5
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	519935-5
D4764-1	Bushing	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	523305-3
D4764-5	Bushing	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	523322-7
D5731-1	Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	524509-9
D5731-3	Plug	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	523126-9
MS21043-4	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	524113-2
MS21043-6	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	522875-2
NAS1149C0663R	Washer (AN960C616)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	503604-4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C42A	3	31	0
	AN4C43A	2	74	0
	AN4C5A	1	58	0
	AN6C44A	3	96	0
	AN6C45A	3	6	0
	AN6C51A	4	30	0
	D3456-1	1	136	0
	D4764-1	10	118	0
	D4764-5	10	50	0
	D5731-1	2	0	0
	D5731-3	2	0	0
	MS21043-4	5	959	0
	MS21043-6	6	117	0
	NAS1149C0663R	12	427	0

Part Specifications

Specifications could not be found.

013827

Plex 10/28/19 10:29 AM Dart.lajeunesse.marie

Job: _____		DISPOSITION		DEPARTMENT/PROCESS											
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QSI042)											
Description Work Order Deviation				Disposition											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY											
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
				Completed By											
				Lead hand / Supervisor											
QC / QA Coordinator															

5.4 BK 117 C-2 (EC 145) Float Skidtube Parts Lists

QTY -045	QTY -055	QTY -155	QTY -255	QTY -015	QTY -265	P/N	DESCRIPTION
X						D145-762-045	REPLACEMENT FLOAT SKIDTUBE
	X					D145-762-055	STANDARD WEARPLATE KIT
		X				D145-762-155	HEAVY DUTY WEARPLATE KIT
			X			D145-762-255	BASIC WEARPLATE KIT
				X		D145-762-065	HARDWARE KIT
					X	D145-762-265	HARDWARE KIT
1						D4766-041	FLOAT SKIDTUBE ASSEMBLY
1						*D2965	CAP
1						*D2965-3	CAP
2						*D3672-1	WASHER
2						*AN3C5A	BOLT
2						*NAS1149C0332R	WASHER
2						*AN526C1032R10	SCREW
3						*AELS-1032-130	INSERT
3						*AN3C4A	BOLT
3						*NAS1149C0332R	WASHER
	1		1			D5661-041	WEARPLATE, STD FWD
	1		1			D5661-045	WEARPLATE, STD AFT LH
	1		1			D5661-046	WEARPLATE, STD AFT RH
	1					D5661-7	WEARPLATE, STD MID
		1				D5662-041	WEARPLATE, HD FWD
		1				D5664-041	WEARPLATE, HD AFT LH
		1				D5664-042	WEARPLATE, HD AFT RH
		1				D5663-041	WEARPLATE, HD MID
				3	4	AN4C42A	BOLT
				2		AN4C43A	BOLT
				1	1	AN4C5A	BOLT
				3	4	AN6C44A	BOLT
				3	2	AN6C45A	BOLT
				4	4	AN6C51A	BOLT
				1	1	D3456-1	WASHER
				10	8	D4764-1	BUSHING
				10	12	D4764-5	BUSHING
				2	1	D5731-1	BUSHING
				2	17	D5731-3	BUSHING
				5	4	MS21043-4	NUT
				6	6	MS21043-6	NUT
				12	12	NAS1149C0332R	WASHER

* PART IS INCLUDED WITH D4766-041 SKIDTUBE ASSEMBLY